



- 7 Loctite 271 (Obtain Locally)
- 12 Loctite Master Gasket (92-12564-1)
- 14 2 Cycle Outboard Oil (92-13249A24)
- 81 Loctite 222 (Obtain Locally)
- 35 Loctite 680 (Obtain Locally)
- 95 2-4-C With Teflon (92-825407A12)

11983

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	884	9765A13	CYLINDER BLOCK	1	(135/150)	2
1	884	9763A23	CYLINDER BLOCK	1	(XR6/Magnum I/LI)	2
1	884	9763A17	CYLINDER BLOCK	1	(175)	2
1	884	9763A61	CYLINDER BLOCK	1	(200)	2
2	16	818138	3 STUD, Powerhead (1.75 Inch)	6		2,5
3	16	67065	3 STUD, Powerhead (.375x5.62) (E	2		2,5
3	16	78438	4 STUD, Powerhead (6.75 Inch)	2		2,5
4	17	43044	PIN, Dowel (.375 x .625) (Witho	2		2
5	17	67296	PIN, Bearing Race	2		2
6	27	11338	GASKET	2		4,2
7		42249	COVER, Upper	1		2
8	10	828213	SCREW, (.312-18 x 1.500), Hex F	2		2
9		76867	COVER, Lower	1		2
10	10	828214	SCREW, (.312-18 x 2.00) (Hex Hi	2		2
11	23	99448	BUSHING	1		2
12	10	66717	SCREW, (.375-16 x 3.250)	8		2
12	10	74824	SCREW, (.312-18 x 1.250)	6		2
13	1159	9642A	1 END CAP ASSEMBLY, Upper	1		2
14	25	54029	O-RING, (2.800 x .103)	1		4,2
15	31	16756A	4 BEARING KIT	1		2
16	26	41953	SEAL	1		2
17	10	69034	SCREW AND LOCKWASHER, (.31	4		2
18	16	15094	STUD, (.190-32 x 1.870)	1		
19	54	63153	J CLIP	1		
20		NSS	NOT SOLD SEPARATE, Plug-Seriz	1		7
21	23	67269	SPACER	1		
22	12	49221	WASHER	3		
23	11	816874	WING NUT, (#10-32)	3		
24		87076A10	IDLE SPEED CONTROL	1		
25	10	69020	SCREW, (#10-32 x .875)	3		
26	12	30164	WASHER, (.192 x .375 x .0312)	3		
27		42248	BRACKET	1		2
28	10	49668	SCREW, (.250-20 x .750)	2		2
29	16	15093	STUD, (#10-32 x 1.00)	2		
30		26852	CAP	1		2
31	10	64022	SCREW, (.250-20 x 2.125)	1		2
32	11	64015	NUT, (.250-20)	1		2
33	1156	7809A	1 END CAP ASSEMBLY	1		2
34	25	62700	O-RING, (3.237 x .103)	1		4,2
35	26	41953	SEAL	2		2
36	10	28826	SCREW, (.250-20 x .750)	4		2